# IG.E7.03 Installation Guide for E7 Drives

#### **Purpose:**

This document describes wiring terminals, main circuit terminal connections and main circuit terminal wiring specifications for the standard E7 drive.

The contents of this document are included in the E7 User Manual TM.E7.01:

- Chapter 2, pages 2-1 through 2-7
  - Section: Wiring Main Circuit Terminals
  - Table 2.1 208-240Vac Wire Sizes and Connector Specifications
  - Table 2.2 480Vac Wire Sizes and Connector Specifications

Information in this document supercedes that contained in TM.E7.01 with dates 5/1/06, Rev: 06-05, and earlier. The data in this document reflects the most recent information provided by Yaskawa regarding these specific wire size tables.

This document is subject to change without notice. The latest version of this document can be obtained from the Yaskawa website www.yaskawa.com by entering IGE7.03 into the Yaskawa site search.

#### **Applicability:**

This document applies to the following models of E7 drives:

CIMR-E7U20P4	CIMR-E7U40P4
CIMR-E7U20P7	CIMR-E7U40P7
CIMR-E7U21P5	CIMR-E7U41P5
CIMR-E7U22P2	CIMR-E7U42P2
CIMR-E7U23P7	CIMR-E7U43P7
CIMR-E7U25P5	CIMR-E7U45P5
CIMR-E7U27P5	CIMR-E7U47P5
CIMR-E7U2011	CIMR-E7U49P0
CIMR-E7U2015	CIMR-E7U4011
CIMR-E7U2018	CIMR-E7U4015
CIMR-E7U2022	CIMR-E7U4018
CIMR-E7U2030	CIMR-E7U4024
CIMR-E7U2037	CIMR-E7U4030
CIMR-E7U2045	CIMR-E7U4037
CIMR-E7U2055	CIMR-E7U4045
CIMR-E7U2075	CIMR-E7U4055
CIMR-E7U2090	CIMR-E7U4075
CIMR-E7U2110	CIMR-E7U4090
CIVIK-L/02110	CIMR-E7U4110
	CIMR-E7U4160
	CIMR-E7U4185
	CIMR-E7U4220
	CIMR-E7U4300

# Chapter 2 Electrical Installation

This chapter describes wiring terminals, main circuit terminal connections, main circuit terminal wiring specifications, control circuit terminals, and control circuit wiring specifications.

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## **Terminal Block Configuration**

The wiring terminals are shown in Fig 2.1.

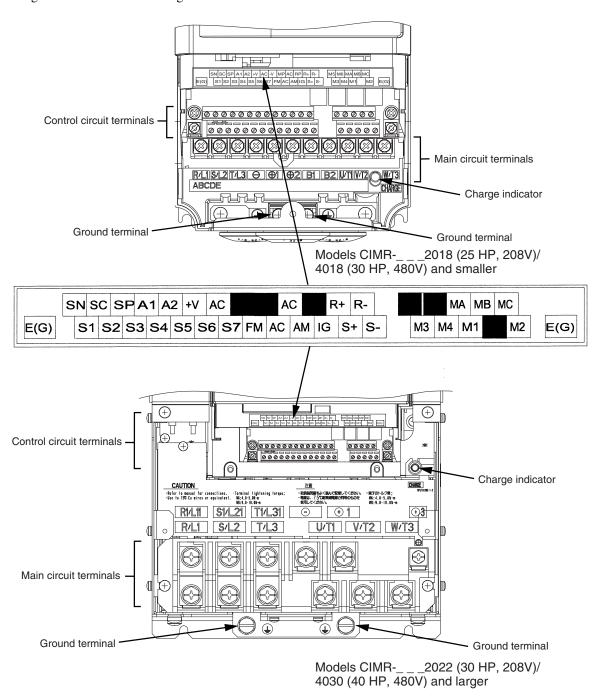


Fig 2.1 Drive Terminal Configuration

# **Wiring Main Circuit Terminals**

## **♦** Applicable Wire Sizes and Closed-loop Connectors

Select the appropriate wires and crimp terminals from Table 2.1 to Table 2.2.

Drive Model CIMR-E7U         Nominal Hp         Terminal Symbol         Terminal Screws         Clamping Torque Ib. in. (N•m)         Recommended Wire Size AWG (mm²)           20P4         0.5/0.75         R/L1, S/L2, T/L3, ⊕, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3         M4         13.3 (1.5)         14 (2.1)           20P7         2         R/L1, S/L2, T/L3, ⊕, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3         M4         13.3 (1.5)         14 (2.1)           21P5         1.5/2         R/L1, S/L2, T/L3, ⊕, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3         M4         13.3 (1.5)         14 (2.1)	Wire Type
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	
20P7 2 B1, B2, U/T1, V/T2, W/T3 M4 $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$ $\begin{bmatrix} 13.3 \\ (1.5) \end{bmatrix}$ $\begin{bmatrix} 14 \\ (2.1) \end{bmatrix}$	
21P5 1.5/2 $R/L1, S/L2, T/L3, \bigcirc, \oplus 1, \oplus 2, \\ B1, B2, U/T1, V/T2, W/T3 M4 13.3 14 (2.1)$	
22P2 3 $R/L1, S/L2, T/L3, \bigcirc, \bigoplus 1, \bigoplus 2, \\ B1, B2, U/T1, V/T2, W/T3$ $M4$ $13.3$ $12$ $(3.3)$	
23P7 5 R/L1, S/L2, T/L3, $\bigcirc$ , $\bigoplus$ 1, $\bigoplus$ 2, M4 13.3 (1.5) 10 (5.3)	
25P5 7.5 $R/L1, S/L2, T/L3, \bigcirc, \bigoplus 1, \bigoplus 2, \\ B1, B2, U/T1, V/T2, W/T3$ $M4$ $M4$ $M4$ $M4$ $M4$ $M4$ $M4$ $M4$	
27P5 10 $R/L1, S/L2, T/L3, \bigcirc, \bigoplus 1, \bigoplus 2, \\ B1, B2, U/T1, V/T2, W/T3$ $M5$ $22.1$ $8$ $(8)$	600Vac
	UL Approved vinyl-sheathed or equivalent
R/L1, S/L2, T/L3, $\bigcirc$ , $\oplus$ 1, $\oplus$ 2, U/T1, V/T2, W/T3 M6 44.3 4 (5.0) (21.2)	
2015 20 B1, B2 M5 22.1 6 (13.3)	
⊕ M6 44.3 6 (13.3)	
R/L1, S/L2, T/L3, $\bigcirc$ , $\oplus$ 1, $\oplus$ 2, U/T1, V/T2, W/T3 M8 88.5 (10.0) (33.6)	
2018 25 B1, B2 M5 22.1 6 (13.3)	
⊕ M6 44.3 4 (21.2)	
R/L1, S/L2, T/L3, $\bigcirc$ , $\bigoplus$ 1, U/T1, V/T2, M8 88.5 (10.0) (42.4)	
2022 30 $\oplus_3$ M6 $\begin{pmatrix} 45.1 & 4 \\ (5.1) & (21.2) \end{pmatrix}$	
⊕ M8 88.5 4 (21.2)	
R/L1, S/L2, T/L3, $\bigcirc$ , $\bigoplus$ 1 U/T1, M8 88.5 (10.0) (53.5)	
2030 40	
M8 88.5 2 (10.0) (38)	

		Table 2.1 208-240Vac Wire Sizes ar	nd Connect	or Specificat	ions			
Drive Model CIMR-E7U	Nominal Hp	Terminal Symbol	Terminal Screws	Clamping Torque lb. in. (N•m)	Recommended Wire Size AWG (mm <sup>2</sup> )	Wire Type		
		R/L1, S/L2, T/L3, ⊖, ⊕1 U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M10	199 (22.5)	4/0 (100)			
2037	50	<b>⊕</b> 3	М8	88.5 (10.0)	4 (22)			
2037			M10	203.6 (23)	2/0 (67.4)			
		r/l1, s/l2	M4	12.4 (1.4)	14 (2.1)			
		R/L1, S/L2, T/L3, ⊖, ⊕1 U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M10	199 (22.5)	300 (152)			
2045	60	<b>⊕</b> 3	M8	88.5 (10.0)	4 (21.2)			
			M10	199 (22.5)	3/0 (85)			
		r/l1, ø/l2	M4	12.4 (1.4)	14 (2.1)			
		R/L1, S/L2, T/L3, $\Theta$ , $\oplus$ 1	M12	347 (39.2)	1/0 X 2P (53.5 X 2P)			
	75	U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M10	199 (22.5)	1/0 X 2P (53.5 X 2P)			
2055		<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)			
			M10	199 (22.5)	4/0 (107.2)			
		r/l1, ø/l2	M4	12.4 (1.4)	14 (2.1)	600Vac		
	75/100		R/L1, S/L2, T/L3, $\Theta$ , $\oplus$ 1	M12	347 (39.2)	4/0 X 2P (80 X 2P)	UL Approved vinyl-sheathed	
			U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M10	199 (22.5)	3/0 X 2P (85 X 2P)	or equivalent	
2075		⊕3	М8	88.5 (10.0)	2/0 (67.4)			
			M10	199 (22.5)	2/0 X 2P (67.4 X 2P)			
		r/l1, ø/l2	M4	12.4 (1.4)	14 (2.1)			
		R/L1, S/L2, T/L3, $\Theta$ , $\oplus$ 1	M12	347 (39.2)	250 x2P (127 x2P)			
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M12	347 (39.2)	4/0 X 2P (107.2 X 2P)			
2090	125	⊕3	M8	88.5 (10.0)	2/0 (67.4)			
			M12	347 (39.2)	2/0 X 2P (67.4 X 2P)			
		r/ <b>l</b> 1, <b>ø/l</b> 2	M4	12.4 (1.4)	14 (2.1)			
		R/L1, S/L2, T/L3, $\Theta$ , $\oplus$ 1	M12	347 (39.2)	300 X 2P (152 X 2P)			
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M12	347 (39.2)	300 X 2P 152 X 2P			
2110	150	<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)			
			M12	347 (39.2)	4/0 X 2P (107.2 X 2P)			
		r/l1, ø/l2	M4	12.4 (1.4)	16 (1.25)			
* Use 75°C copper wire or equivalent								

	Table 2.2 480Vac Wire Sizes and Connector Specifications							
Drive Model CIMR-E7U	Nominal Hp	Terminal Symbol	Terminal Screws	Clamping Torque lb. in. (N•m)	Recommended Wire Size AWG (mm²)	Wire Type		
40P4	0.5/0.75	R/L1, S/L2, T/L3, $\bigcirc$ , $\bigoplus$ 1, $\bigoplus$ 2, B1, B2, U/T1, V/T2, W/T3	M4	13.3 (1.5)	14 (2.1)			
40P7	1	R/L1, S/L2, T/L3, $\bigcirc$ , $\bigoplus$ 1, $\bigoplus$ 2, B1, B2, U/T1, V/T2, W/T3	M4	13.3 (1.5)	14 (2.1)			
41P5	1.5/2	R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3	M4	13.3 (1.5)	14 (2.1)			
42P2	3	R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3	M4	13.3 (1.5)	14 (2)			
43P7	5	R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3	M4	13.3 (1.5)	14 (2.1)			
45P5	7.5	⊕  R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3		13.3 (1.5)	(2.1) 12 (3.5) 14			
47P5	10	⊕  R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3	M4	13.3 (1.5)	(2) 10 (5.5)			
49P0/4011	R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3		M5	22.1 (2.5)	12 (3.5) 8 (8)	600Vac UL Approved vinyl-sheathed or equivalent		
		⊕  R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕2, B1, B2, U/T1, V/T2, W/T3		22.1	10 (5.5)			
4015	25	B1, B2, U/11, V/12, W/13  ⊕  R/L1, S/L2, T/L3, ⊖, ⊕1, ⊕3, U/T1, V/T2, W/T3,	M5 M6	(2.5)	(8)			
4018	30	B1, B2	M5	(5.0) 21.1 (2.5)	(13.3) 8 (8)			
		<b>(b)</b>	M6	44.3 (5.0)	6 (13.3)			
4024/4030	40/50	R/L1, S/L2, T/L3, $\bigcirc$ , $\oplus$ 1, $\oplus$ 3, U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M6	44.3 (5.0)	3 (26.7)			
		⊕  R/L1, S/L2, T/L3, ⊖, ⊕1, U/T1, V/T2, W/T3, R1/L11,	M8	88.5 (10.0) 88.5	6 (13.3) 2			
4037	60	\$1/L21, T1/L31 ⊕3	M8 M6	(10.0) 44.3 (5.0)	(33.6)			
		<b>(</b>	M8	(5.0) 88.5 (10.0)	(21.2) 4 (21.2)			
		R/L1, S/L2, T/L3, ⊖, ⊕1, U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M8	88.5 (10.0)	2 (33.6)			
4045	75	⊕3	M6	44.3 (5.0) 88.5	4 (21.2) 4			
		⊕	M8	88.5 (10.0)	(21.2)			

Table 2.2 480Vac Wire Sizes and Connector Specifications							
Drive Model CIMR-E7U	Nominal Hp	Terminal Symbol	Terminal Screws	Clamping Torque lb. in. (N•m)	Recommended Wire Size AWG (mm <sup>2</sup> )	Wire Type	
		R/L1, S/L2, T/L3, ⊖, ⊕1, U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M8	88.5 (10.0)	2/0 (33.6)		
4055	100	<b>⊕</b> 3	M6	44.3 (5.0)	4 (21.2)		
			М8	88.5 (10.0)	1 (42.4)		
		R/L1, S/L2, T/L3, ⊖, ⊕1	M12	347 (39.2)	4/0 (107.2)		
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M10	199 (22.5)	3/0 (85)		
4075	125	⊕3	M8	88.5 (10.0)	4/0 (107.2)		
		•	M12	347 (39.2)	1/0 (53.5)		
		r/l1, \$200/l <sub>2</sub> 200, \$400/l <sub>2</sub> 400	M4	12.4 (1.4)	14 (2.1)		
	150	R/L1, S/L2, T/L3, ⊖, ⊕1	M12	347 (39.2)	250 (127)		
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M10	199 (22.5)	4/0 (107.2)		
4090		⊕3	M8	88.5 (10.0)	4/0 (107.2)	600Vac UL Approved	
				M12	347 (39.2)	2/0 (67.4)	vinyl-sheathed or equivalent
		r/l1, 4200/l <sub>2</sub> 200, 4400/l <sub>2</sub> 400	M4	12.4 (1.4)	14 (2.1)		
		R/L1, S/L2, T/L3, $\Theta$ , $\oplus$ 1	M12	347 (39.2)	2/0 X 2P (67.4 X 2P)		
			U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M12	347 (39.2)	1/0 X 2P (53.5 X 2P)	
4110	200	<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)		
			M12	347 (39.2)	4/0 (107.2)		
		r/l1, 4200/l <sub>2</sub> 200, 4400/l <sub>2</sub> 400	M4	12.4 (1.4)	14 (2.1)		
		R/L1, S/L2, T/L3, ⊖, ⊕1	M12	347 (39.2)	4/0 X 2P (107.2 X 2P)		
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L31	M12	347 (39.2)	3/0 X 2P (85 X 2P)		
4160	250	<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)		
			M12	347 (39.2)	1/0 X 2P (53.5 X 2P)		
		r/l1, 4200/l <sub>2</sub> 200, 4400/l <sub>2</sub> 400	M4	12.4 (1.4)	14 (2.1)		

Table 2.2 480Vac Wire Sizes and Connector Specifications							
Drive Model CIMR-E7U	Nominal Hp	Terminal Symbol	Terminal Symbol Terminal Screws Ib. in (N•m		Recommended Wire Size AWG (mm <sup>2</sup> )	Wire Type	
		R/L1, S/L2, T/L3, $\Theta$ , $\oplus$ 1	M8	88.5 (10.0)	300 X 2P (152 X 2P)		
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L33	M8	88.5 (10.0)	300 X 2P (152 X 2P)		
4185	300/350	<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)		
		<b>(4)</b>	M16	867.4 (98.0)	3/0 X 2P (85 X 2P)		
			r/l1, \$200/l <sub>2</sub> 200, \$400/l <sub>2</sub> 400	M4	12.4 (1.4)	14 (2.1)	
	400/450		R/L1, S/L2, T/L3, ⊖, ⊕1	M8	88.5 (10.0)	500 X 2P (253 X 2P)	
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L33	M8	88.5 (10.0)	400 X 2P (203 X 2P)	600Vac	
4220		400/450	<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)	UL Approved vinyl-sheathed or equivalent
				M16	867.4 (98.0)	250 X 2P (127 X 2P)	or equivalent
			r/l1, \$200/l <sub>2</sub> 200, \$400/l <sub>2</sub> 400	M4	12.4 (1.4)	14 (2.1)	
		R/L1, S/L2, T/L3, ⊖, ⊕1	M8	88.5 (10.0)	700 X 2P (355 X 2P)		
		U/T1, V/T2, W/T3, R1/L11, S1/L21, T1/L33	M8	88.5 (10.0)	600 X 2P (304 X 2P)		
4300	500+	<b>⊕</b> 3	M8	88.5 (10.0)	2/0 (67.4)		
		<b>(a)</b>	M8	867.4 (98.0)	400 X 2P (203 X 2P)		
	-	r/l1, \$200/l <sub>2</sub> 200, \$400/l <sub>2</sub> 400	M16	12.4 (1.4)	14 (2.1)		
* Use 75°C copp	per wire or equ	uivalent.	•				

#### **IMPORTANT**

Determine the wire size for the main circuit so that line voltage drop is within 2% of the rated voltage. Line voltage drop is calculated as follows:

Line voltage drop (V) =  $\sqrt{3}$  x wire resistance ( $\Omega$ /km) x wire length (m) x current (A) x 10<sup>-3</sup>

#### **WARNING**

Prior to removing any protective cover or wiring any part of the Drive, remove all power sources, including main input power and control circuit power. Wait a minimum of 5 minutes after power removal, before removing any cover. The charge lamp located within the Drive should be off prior to working inside. Even if the charge lamp is off, one must measure the AC input, output, and DC Bus potential to insure safe levels prior to resuming work. Failure to adhere to this warning may result in personal injury or death.

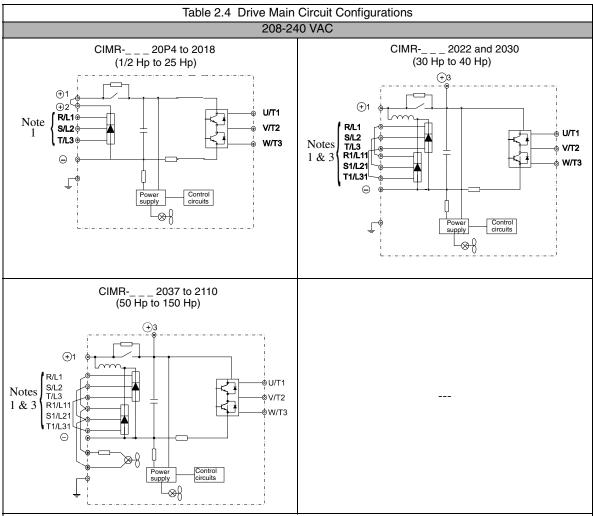
## **♦** Main Circuit Terminal Functions

Main circuit terminal functions are summarized according to terminal symbols in Table 2.3. Wire the terminals correctly for the desired purpose.

Table 2.3 Main Circuit Terminal Functions (208-240Vac and 480Vac)						
Purpose	Terminal Designation	Model: CIMR-E7U				
i dipose	Terriiriai Designation	208-240Vac	480Vac			
Main circuit power input	R/L1, S/L2, T/L3	20P4 to 2110	40P4 to 4300			
Main encuit power input	R1/L11, S1/L21, T1/L31	2022 to 2110	4030 to 4300			
Drive outputs	U/T1, V/T2, W/T3	20P4 to 2110	40P4 to 4300			
DC power input	⊕1, ⊖	20P4 to 2110	40P4 to 4300			
DC reactor connection	⊕1, ⊕2	20P4 to 2018	40P4 to 4018			
Ground		20P4 to 2110	40P4 to 4300			

## ♦ Main Circuit Configurations 208-240Vac

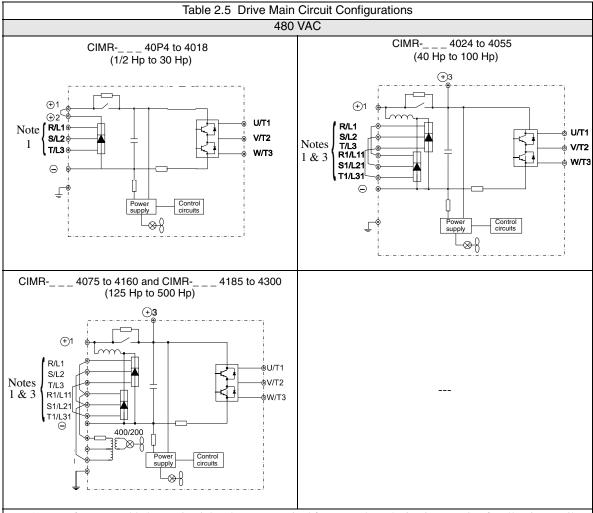
The 208-240Vac main circuit configurations of the Drive are shown in Table 2.4.



- Note 1. Input fuses or molded case circuit breakers are required for proper branch circuit protection for all Drives. Failure to use recommended fuses/circuit breakers (See Appendix E) may result in damage to the wiring, Drive and/or personal injury.
  - 2. Control power is supplied internally from the main circuit DC power supply for all Drives.
  - 3. Consult your Yaskawa representative before using 12-pulse rectification.

## ◆ Main Circuit Configurations 480Vac

The 480Vac main circuit configurations of the Drive are shown in Table 2.5.



- Note 1. Input fuses or molded case circuit breakers are required for proper branch circuit protection for all Drives. Failure to use recommended fuses/circuit breakers (See Appendix E) may result in damage to the wiring, Drive and/or personal injury.
  - 2. Control power is supplied internally from the main circuit DC power supply for all Drives.
  - 3. Consult your Yaskawa representative before using 12-pulse rectification.

#### Cable Length between Drive and Motor

The E7 should be installed as close as possible to the motor to minimize the length of load side power cable needed between the Drive and the motor.

If the cable between the Drive and the motor is long, the high-frequency leakage current will increase, causing the Drive output current to increase as well. This may affect peripheral devices. To prevent this, reduce the cable length whenever possible, or if necessary, adjust the carrier frequency (set in C6-02) as shown in Table 2.6.

The line side power cables, load side power cables and the control wiring should all be run in a separate conduit. Careful attention to this recommended design practice will avoid many potential motor and Drive related problems.

Table 2.6 Motor Cable Length vs. Carrier Frequency (C6-02)								
Motor Cable Length	Motor Cable Length 164 ft. (50m) maximum 328 ft. (100m) maximum More than 328 ft.(100m)							
Carrier Frequency 15kHz maximum 10kHz maximum 5kHz maximum								

(See the limitations on carrier frequency, based on Drive capacity and model number in Appendix B).

#### Ground Wiring

Observe the following precautions when connecting the ground wire:

- 1. 208-240Vac Drives should have a ground connection with resistance of less than  $100\Omega$ .
- 2. 480Vac Drives should have a ground connection with resistance of less than  $10\Omega$ .
- 3. Do not share the ground wire with other devices, such as motors or large-current electrical equipment.
- 4. Always use a ground wire that complies with technical standards on electrical equipment and minimize the length of the ground wire. Leakage current flows through the Drive. Therefore, if the distance between the ground rod and the ground terminal is too long, potential on the ground terminal of the Drive will become unstable.
- 5. When using more than one Drive, be careful not to loop the ground wire. See Fig 2.4.

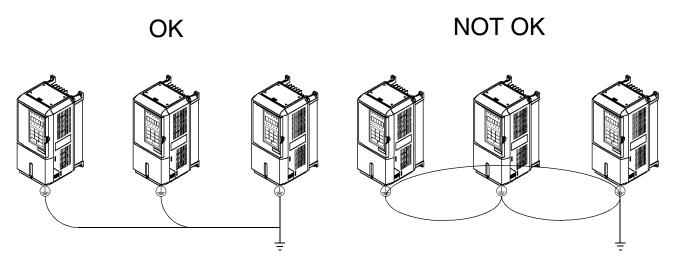


Fig 2.2 Ground Wiring Examples

#### ■ Control Circuit Ground Terminals

The removable Drive control terminal card provides two ground terminals (marked TB3 and TB4) to accept the control wire shield connection. The control wire shield should be connected on this end only, the opposite end should be isolated with electrical tape.

IMPORTANT

Grounding of the E7 enclosure and motor is required for proper system operation.

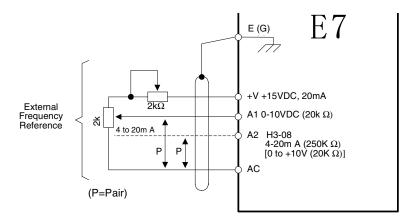
## **Control Wiring**

#### **◆** Control Circuit Wire Sizes

The auto mode speed reference (speed command) field wiring connection is made to E7 Drive terminals A1 or A2 (signal positive), AC (signal common) and G (shield). Keep this lead length as short as possible to maintain signal quality. Insulated twisted shielded pair wire (2 conductor # 18 ga, Belden 8760 or equivalent) is required. Do not run these wires in the same conduit as other AC power or control wires. The shield must be connected on this end only, stub and isolate the other end. The A2 signal employed is 4 to 20 mA with parameter H3-08 set for "2: 4 - 20 mA". For 0 to 10 VDC, parameter H3-08 is set for "0: 0 - 10 VDC" and the E7 control board DIP switch S1-2 must be in the OFF position. (See Fig 2.4).

For remote operation, keep the length of the control wiring to 50m or less. Separate the control wiring from high-power lines (input power, motor leads or relay sequence circuits) to reduce noise induction from peripheral devices.

When setting speed commands (frequency references) from an external speed potentiometer (and not from the Digital Operator), use shielded twisted-pair wires and ground the shield to terminal E(G), as shown in Fig 2.3. Terminal numbers and wire sizes are shown in Table 2.7.



Signal	Terminal Connections
0-10Vdc	A1 to AC
4-20mA or 0-10Vdc	A2 to AC

Fig 2.3 Analog Input Terminal Configuration

	Table 2.7 Terminal Numbers and Wire Sizes (Same for all Drives)						
Terminals	Terminal Screws	Tightening Torque Ib-in (N•m)	Possible Wire Sizes AWG (mm <sup>2</sup> )	Recommended Wire Size AWG (mm <sup>2</sup> )	Wire Type		
S1, S2, S3, S4, S5, S6, S7 SN, SC, SP, +V, A1, A2, AC, MI, M2, M3, M4, MA, MB, MC, FM, AC, AM, R+, R-, S+, S-, IG	Phoenix type *3	4.2 to 5.3 (0.5 to 0.6)	Stranded wire: 26 to 16 (0.14 to 1.5)	18 (0.75)	<ul> <li>Shielded, twisted-pair wire*1</li> <li>Shielded, polyethylene-covered, vinyl sheath cable</li> </ul>		
E(G)	M3.5	7.0 to 8.8 (0.8 to 1.0)	20 to 14 (0.5 to 2*2)	12 (1.25)			

<sup>\*1.</sup> Use shielded twisted-pair cables to input an external speed command.

<sup>\*2.</sup> Yaskawa recommends using straight solderless terminals on digital inputs to simplify wiring and improve reliability.

<sup>3.</sup> Yaskawa recommends using a thin-slot screwdriver with a 3.5 mm blade width.

## **♦** Wiring Checks

After all wiring is completed, perform the following checks:

- 1. Is all wiring correct?
- 2. Have all wire clippings, screws or other foreign material been removed from the Drive enclosure?
- 3. Are all terminal screws tight?

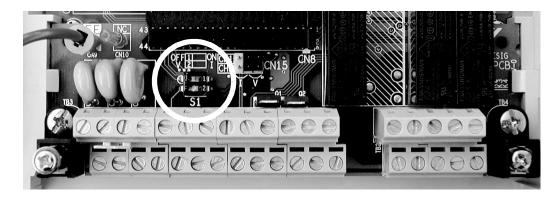
## **♦** Control Circuit Terminal Functions

The factory default functions of the control circuit terminals for 2-wire control are shown in Table 2.8.

	Table 2.8 Control Circuit Terminals								
Type	No.	Signal Name	Description		Signal Level				
	S1	Forward run/stop command	Forward run when CLOSED; sto	pped when OPEN.	-				
	S2	Reverse run/stop command	Reverse run when CLOSED; sto	pped when OPEN.					
	S3	External fault input	Fault when CLOSED.						
	S4	Fault reset	Reset when CLOSED	Maria Contraction	24 Vdc, 8 mA				
Digital	S5	Multi-step speed reference 1 (Master/auxiliary switch)	Auxiliary frequency reference when CLOSED.	Multi-function digital inputs	Photocoupler isolation				
input signals	S6	Multi-step speed reference 2	Multi-step setting 2 when CLOSED.	Functions set by H1-01 to H1-05.					
	S7	Jog frequency reference	Jog frequency when CLOSED.						
	SN								
	SC	Digital input common	Refer to Table	2.10 for connection d	letails.				
	SP								
	+V	+15Vdc power supply	+15Vdc power supply for analog in	nputs or transmitters	+15Vdc (Max. current: 20 mA)				
Analog	A1	Analog input or Speed Command	0 to +10Vdc/100	%	0 to +10 V(20 k $\Omega$ )				
input signals	A2	Multi-function analog input	4 to 20 mA/100% 0 to +10Vdc/100% (H3-0	Function set by H3-09.	4 to 20 mA(250 $\Omega$ ) 0 to +10 V(20k $\Omega$ )				
	AC	Analog common	-		_				
	E(G)	Shield wire, optional ground line connection point	_		-				
	M1	During Run	CLOSED during operation	Multi-function digital output					
	M2	(N.O. contact)	CLOSED during operation	Function set by H2-01.	Dry contacts Contact capacity:				
Digital output	М3	Remote/Auto Operation	CLOSED when local control	Multi-function digital output	1 A max. at 250 Vac 1 A max. at 30 Vdc				
signals	M4	(N.O. contact)		Function set by H2-02.					
	MA	Fault output signal	MA/MC: CLOSED during f	ault condition	Dry contacts Contact capacity:				
	MB	(SPDT)	MB/MC: OPEN during fat	1 A max. at 250Vac					
	MC				1 A max. at 30Vdc				
Analog	FM	Multi-function analog output	(output frequency) 0 to +10Vdc/100% frequency	Multi-function analog monitor 1 Function set by H4-01					
output	AC	Analog common	_		0 to +10Vdc max. ±5% 2 mA max.				
signals	AM	Multi-function analog output	(output current) 0 to +10Vdc/100% Drive's rated output current  Multi-function analog monitor 2 Function set by H4-04		Z III I III.				
	R+	Modbus			Differential input,				
DG 4057	R-	communication input	For 2-wire RS-485, jumper I	R+ and S+ and	PHC isolation				
RS-485/ 422	S+ S-	Modbus communication output	jumper R- and S	S	Differential input, PHC isolation				
	IG	Signal common	_		-				
	1.0	Signal Common	<u> </u>						

### ♦ DIP Switch S1

DIP Switch S1 is described in this section. The functions of DIP switch S1 are shown in Table 2.9.



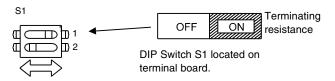


Fig 2.4 DIP Switch S1 Location

Table 2.9 DIP Switch S1						
Name	Function	Setting				
S1-1	RS-485 and RS-422 terminating resistance	OFF: No terminating resistance ON: Terminating resistance of $110\Omega$ Factory Default = OFF				
S1-2	Input method for analog input A2	OFF: 0-10 Vdc (internal resistance: $20K\Omega$ ) ON: 4-20mA (internal resistance: $250\Omega$ ) Factory Default = ON				

#### **♦** Shunt Connector CN15

The shunt connector CN15 is described in this section. Shunt connector along with parameters H4-07 and H4-08 select the signal range of the analog output terminals FM and AM.

Shunt connector CN15 is only available when the optional Terminal Card with the 4-20mA Analog Output Monitor is installed (Model No. ETC618120). See Chapter 7, Maintenance, for installation of the optional Terminal Card.

The function of various shunt connector CN15 configurations is shown in Table 2.10.

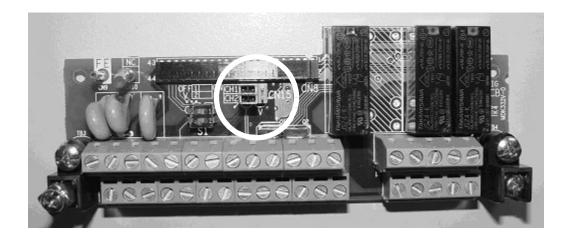


Fig 2.5 Shunt Connector CN15 Location

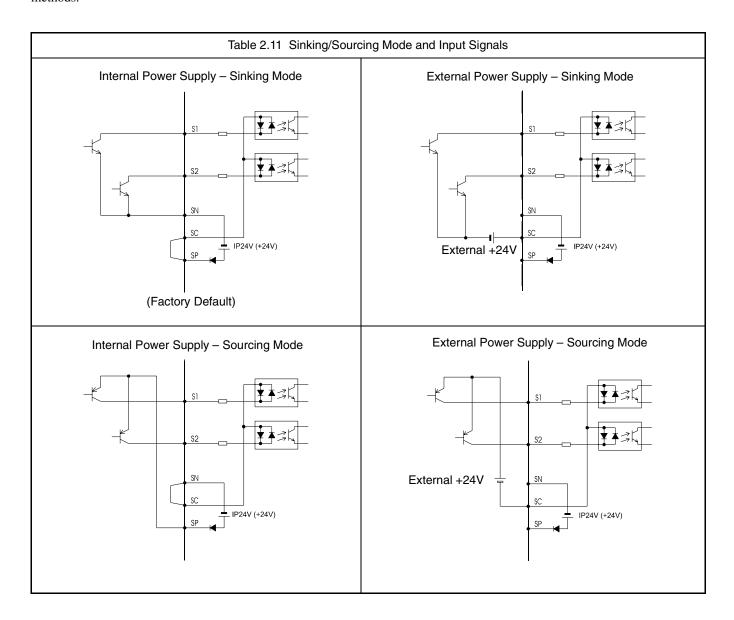
Table 2.10 Shunt Connector CN15 Configuration Options					
CN15	Analog Output Monitor Configurations				
• • •	Voltage Output (0-10Vdc) for terminals FM-AC (CH1) and AM-AC (CH2)				
• • • • • •	Current Output (4-20mA) for terminals FM-AC (CH1) and AM-AC (CH2)				
• • •	Voltage Output (0-10Vdc) for terminals FM-AC (CH1) Current Output (4-20mA) for terminals AM-AC (CH2)				
• • •	Current Output (4-20mA) for terminals FM-AC (CH1) Voltage Output (0-10Vdc) for terminals AM-AC (CH2)				

The software configuration for the analog output monitor signal type is listed below:

Parameter No.	Parameter Name Digital Operator Display	Description	Setting Range	Factory Setting	Menu Location
H4-07	Terminal FM Signal Level Selection AO Level Select1	0: 0 - 10 V 2: 4-20 mA	0 or 2	0	Programming
H4-08	Terminal AM Signal Level Selection AO Level Select2	0: 0 - 10 V 2: 4-20 mA	0 or 2	0	Programming

## **♦** Sinking/Sourcing Mode

The input terminal logic can be switched between sinking mode (0V common) and sourcing mode (+24V common) by using the terminals SN, SC, and SP. An external power supply can also be connected, providing more freedom in signal input methods.



#### **◆** Terminal Connections

Connections to Drive terminals are shown in Fig 2.6.

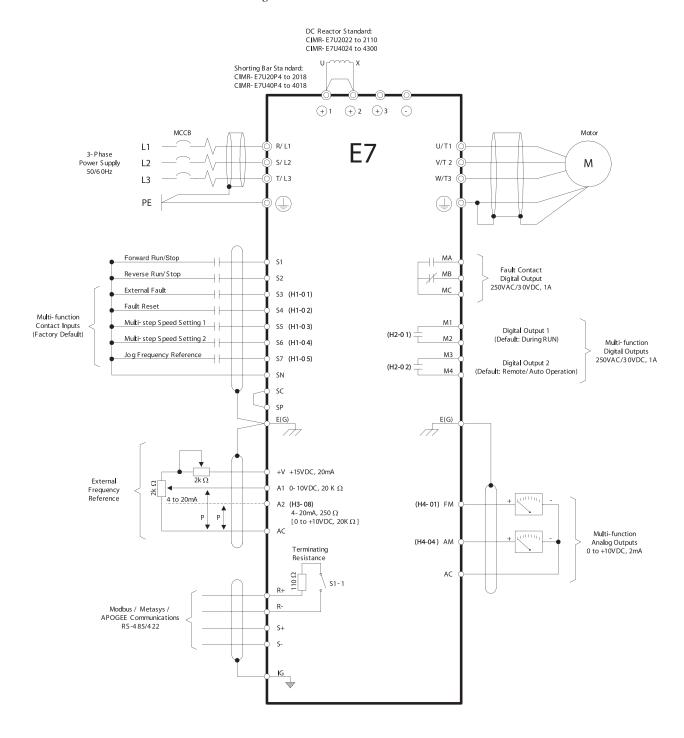


Fig 2.6 Terminal Connections

### **♦** Control Circuit Wiring Precautions

Observe the following precautions when wiring control circuits:

- 1. Separate control wiring from power/motor wiring (terminals R/L1, S/L2, T/L3, U/T1, V/T2, W/T3,  $\ominus$ ,  $\oplus$ 1,  $\oplus$ 2, and  $\oplus$ 3) and other high-power lines.
- 2. Separate wiring for control circuit terminals MA, MB, MC, M1, M2, M3, and M4 (digital outputs) from wiring to other control circuit terminals.
- 3. If using an optional external power supply, ensure it is a UL Listed Class 2 power supply source.
- 4. Use twisted-pair or shielded twisted-pair cables for control circuits to prevent operating faults. Prepare cable ends as shown in *Fig* 2.7.
- 5. Connect the shield wire to terminal E(G).
- 6. Insulate the shield with tape to prevent contact with other signal lines and equipment.

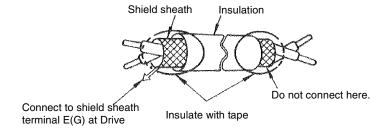


Fig 2.7 Preparing the Termination of Shielded Twisted-pair Cables

## ◆ Field Wiring Diagram

Use this diagram to document field wiring. It may be helpful to copy this page.

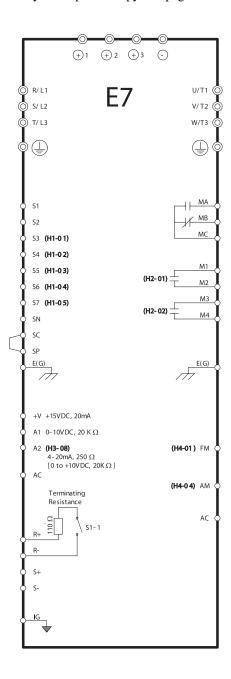


Fig 2.8 Field Wiring Diagram